Henkel Polska Spolka z.o.o.

41 Domaniewska Street Warsaw Poland PL 02-672 Tel (0048) 22 5656300 Fax: (0048) 22 5656309 e-mail: www.ceresit.com website: www.henkel.com

APPROVAL INSPECTION TESTING CERTIFICATION

Agrément Certificate 14/5142 **Product Sheet 1**

HENKEL CERESIT CERETHERM EXTERNAL WALL INSULATION SYSTEMS

CERESIT CERETHERM CLASSIC EPS EXTERNAL WALL INSULATION SYSTEM

This Agrément Certificate Product Sheet⁽¹⁾ relates to the Ceresit Ceretherm Classic EPS External Wall Insulation System comprising white or grey EPS insulation boards, adhesively fixed with supplementary mechanical fixings, with a reinforced basecoat and render finishes. It is suitable for use on the outside of external walls in new and existing domestic and non-domestic buildings. (1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory • information where applicable
- independently verified technical specification
- assessment criteria and technical investigations •
- design considerations •
- installation guidance
- regular surveillance of production
- formal three-yearly review.

KEY FACTORS ASSESSED

Thermal performance – the system can be used to improve the thermal performance of external walls and can contribute to meeting the requirements of the national Building Regulations (see section 6).

Strength and stability — the system can adequately resist wind loads and has sufficient resistance to impact-damage (see section 7).

Behaviour in relation to fire — the system has a reaction to fire classification of B-s1, dO in accordance with BS EN 13501-1 : 2007 (see section 8).

Risk of condensation — the system can contribute to limiting the risk of interstitial and surface condensation (see section 11).

Durability — when installed and maintained in accordance with the Certificate holder's recommendations and the terms of the Certificate, the system will remain effective for at least 30-years (see section 13).

The BBA has awarded this Certificate to the company named above for the system described herein. This system has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

an

Date of First issue: 17 July 2014

John Albon — Head of Approvals

Claire Curtis-Thomas

Energy and Ventilation

Chief Executive

The BBA is a UKAS accredited certification body - Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

British Board of Agrément		tel: 01923 665300
Bucknalls Lane		fax: 01923 665301
Watford		e-mail: mail@bba.star.co.uk
Herts WD25 9BA	©2014	website: www.bbacerts.co.uk



Regulations

In the opinion of the BBA, the Ceresit Ceretherm Classic EPS External Wall Insulation System, if installed, used and maintained in accordance with this Certificate, will satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



e la constante		
Requirement:	A1	Loading
Comment:		The system can sustain and transmit wind loads to the substrate wall. See section 7.4 of this Certificate.
Requirement:	B4(1)	External fire spread
Comment:		The system can satisfy this Requirement. See sections 8.1 to 8.4 of this Certificate.
Requirement:	C2(b)	Resistance to moisture
Comment:		The system can provide a degree of protection against rain ingress. See sections 4.4 and 10.1 of this Certificate.
Requirement:	C2(c)	Resistance to moisture
Comment:		The system can contribute to minimising the risk of interstitial and surface condensation. See sections 11.1, 11.2 and 11.4 of this Certificate.
Requirement:	L1 (a)(i)	Conservation of fuel and power
Comment:		The system can contribute to satisfying this Requirement. See sections 6.2 and 6.3 of this Certificate.
Regulation:	7	Materials and workmanship
Comment:		The system is acceptable. See section 13.1 and the <i>Installation</i> part of this Certificate.
Regulation:	26	CO ₂ emission rate for new buildings
Regulation:	26A	Fabric energy efficiency rates for new dwellings (applicable to England only)
Comment:		The system can contribute to satisfying these Regulations. See sections 6.2 and 6.3 of this Certificate.

The Building (Scotland) Regulations 2004 (as amended) Regulation: 8(1)(2) Durability, workmanship and fitness of materials The system can contribute to a construction satisfying this Regulation. See sections 12 and 13.1 and the Comment: Installation part of this Certificate. Regulation: 9 Building standards applicable to construction 11 Standard: Structure The system can sustain and transmit wind loads to the substrate wall. See section 7.4 of this Certificate. Comment Standard: 2.6 Spread to neighbouring buildings The system can meet this Standard, with reference to clauses 2.6.4^{[1][2]}, 2.6.5^[1] and 2.6.6^[2]. See sections Comment: 8.1 to 8.6 of this Certificate. Standard: 2.7 Spread on external walls The system can meet this Standard, and is acceptable for use more than one metre from a boundary, with Comment: reference to clauses 2.7.1⁽¹⁾⁽²⁾ and 2.7.2⁽²⁾, and Annex 2A⁽¹⁾. See sections 8.1 to 8.6 of this Certificate. 3 10 Standard[.] Precipitation The system will contribute to a construction satisfying this Standard, with reference to clauses 3.10.1(1)(2) Comment and 3.10.2⁽¹⁾⁽²⁾. See sections 4.4 and 10.1 of this Certificate. Standard: 3.15 Condensation The system can contribute to satisfying this Standard, with reference to clauses 3.15.1⁽¹⁾⁽²⁾, 3.15.4⁽¹⁾⁽²⁾ and Comment: 3.15.5⁽¹⁾⁽²⁾. See sections 11.3 and 11.4 of this Certificate. Standard: 6.1(b) Carbon dioxide emissions 6.2 Building insulation envelope Standard: The system can contribute to satisfying these Standards, with reference to clauses (or parts of) 6.1.1⁽¹⁾, Comment: 6.1.2⁽¹⁾⁽²⁾, 6.1.3⁽¹⁾⁽²⁾, 6.1.6⁽¹⁾, 6.1.10⁽²⁾, 6.2.1⁽¹⁾⁽²⁾, 6.2.3⁽¹⁾, 6.2.4⁽²⁾, 6.2.5⁽²⁾, 6.2.6⁽¹⁾, 6.2.7⁽¹⁾, 6.2.8⁽²⁾, 6.2.9⁽¹⁾⁽²⁾, 6.2.10⁽¹⁾, 6.2.11⁽¹⁾, 6.2.12⁽²⁾ and 6.2.13⁽¹⁾⁽²⁾. See sections 6.2 and 6.3 of this Certificate. Standard[.] 7.1(a)(b) Statement of sustainability The system can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and Comment: therefore will contribute to a construction meeting the bronze level of sustainability as defined in this Standard. In addition, the system can contribute to a construction meeting a higher level of sustainability as defined in this Standard with reference to clauses 7.1.4⁽¹⁾⁽²⁾ [Aspect 1⁽¹⁾⁽²⁾ and 2⁽¹⁾], 7.1.6⁽¹⁾⁽²⁾ [Aspect 1⁽¹⁾⁽²⁾ and 2⁽¹⁾] and 7.1.7⁽¹⁾⁽²⁾ [Aspect 1⁽¹⁾⁽²⁾]. See section 6.2 of this Certificate. Building standards applicable to conversions Regulation: 12 All comments given for the system under Regulation 9, Standards 1 to 6, also apply to this Regulation, with Comment reference to clause $0.12.1^{(1)(2)}$ and Schedule $6^{(1)(2)}$. (1) Technical Handbook (Domestic). (2) Technical Handbook (Non-Domestic) The Building Regulations (Northern Ireland) 2012



Regulation: 23	Fitness of materials and workmanship		
Comment:	The system is acceptable. See section 13.1 and the <i>Installation</i> part of this Certificate.		

Regulation:	28(b)	Resistance to moisture and weather
Comment:		Walls insulated with the system will satisfy this Regulation. See sections 4.4 and 10.1 of this Certificate.
Regulation:	29	Condensation
Comment:		Walls insulated with the system will satisfy the requirements of this Regulation. See sections 11.2 and 11.4 of this Certificate.
Regulation:	30	Stability
Comment:		The system can sustain and transmit wind loads to the substrate wall. See section 7.4 of this Certificate.
Regulation:	36(a)	External fire spread
Comment:		The system has a low risk surface and can satisfy this Regulation. See sections 8.1 to 8.4 of this Certificate.
Regulation:	39(a)(i)	Conservation measures
Regulation:	40	Target carbon dioxide emission rate
Comment:		The system can contribute to satisfying these Regulations. See sections 6.2 and 6.3 of this Certificate.

Construction (Design and Management) Regulations 2007

Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

See section:

3 Delivery and site handling (3.2 and 3.4) of this Certificate.

Additional Information

NHBC Standards 2014

NHBC accepts the use of the Ceresit Ceretherm Classic EPS External Wall Insulation System, provided it is installed, used and maintained in accordance with this Certificate, in relation to NHBC Standards, Part 6 Superstructure, Chapter 6.9 Curtain Walling and Cladding.

Technical Specification

1 Description

1.1 Ceresit Ceretherm Classic EPS External Wall Insulation System consists of insulation boards, adhesively fixed direct to the substrate wall, with supplementary mechanical fixings, reinforced basecoat and render finishes (see Figure 1). It is made up of the following components:

Adhesive

- Ceresit CT 83 a cement-based powder requiring the addition of 0.19 to 0.21 litres of clean water per kg
- Ceresit CT 85 adhesive and reinforcing mortar, a cement-based powder requiring the addition of 0.26 to 0.28 litres of clean water per kg.

Insulation

 Expanded polystyrene EPS 70 (white and grey) insulation boards — 1200 mm by 600 mm in a range of thicknesses from 50 mm to 250 mm, with a nominal density of 15 to 18.5 kg·m^{-3,} compressive strength of 70 kN·m⁻², and a minimum tensile strength of 100 kPa. Boards are manufactured in accordance with BS EN 13163 : 2012, and classified as Euroclass E in accordance with BS EN 13501-1 : 2007.

Supplementary fixings

Mechanical fixings — anchors with adequate length to suit the substrate and insulation thickness and selected from:

- Ejot EjoTherm NT U polyethylene, PE-HD with stainless steel or electro-galvanized pins
- Ejot EjoTherm STR U 2G polyethylene, PE-HD with stainless steel or electro-galvanized pins
- Ejot EjoTherm TID MR 8/35 stainless steel fixing, used on insulation on fire barrier.

Basecoat

• Ceresit CT 85 — adhesive and reinforcing mortar, a cement-based powder requiring the addition of 0.26 to 0.28 litres of clean water per kg. Basecoat is applied to a thickness of between 3.0 mm and 4.0 mm.

Reinforcement

- Ceresit CT 325 depending on the supplier, either a 1.0 m or 1.1 m wide standard mesh (various grid sizes and mass per unit area) of multi-strength glassfibre with a polymer coating, and selected from:
 - OMFA 122 4.0 mm by 4.0 mm, 165 g·m⁻²
 - ◆ OMFA 117-S 4.0 mm by 5.0 mm, 145 g·m⁻²
 - ♦ Vertex R 117 A 101 3.5 mm by 4.5 mm, 147 g·m⁻²
 - ◆ Vertex R 131 A 101 3.5 mm by 3.5 mm, 160 g·m⁻²
 - ◆ ST 2924-100/7 KM 3.9 mm by 4.0 mm, 158 g·m⁻²
 - ♦ SKLOTEX R 4x4/165 4.0 mm by 4.0 mm, 165 g·m⁻²

- ◆ SKLOTEX R 5x5/145 5.0 mm by 5.0 mm, 145 g·m⁻²
- ◆ SSA-1363 SM (150) 4.0 mm by 4.0 mm, 150 g·m⁻²
- ◆ SSA-1363 SM (160) 4.0 mm by 4.0 mm, 160 g·m⁻².

Primer

- Ceresit CT 15 ready to use primer to be used with silicate finishing coats
- Ceresit CT 16 ready to use primer to be used with mineral, acrylic, silicone and silicate-silicone finishing coats.

Finishing coats

Mineral finishing coats:

- Ceresit CT 35 cement-based powder, requiring the addition of 0.2 to 0.22 litres of water per kg. Available in 2.5 mm and 3.5 mm particle sizes, so the applied thickness is regulated by particle size
- Ceresit CT 136 polymer-modified cement-based dash receiver applied to a thickness of 6.0 to 8.0 mm and used with a spar dash finish requiring the addition of 0.21 to 0.23 litres of water per kg
- Ceresit CT 137 cement-based powder, requiring the addition of 0.22 to 0.23 litres of water per kg for maximum particle size of 1.5 mm or 2.0 mm, and 0.17 to 0.19 litres of water per kg for maximum particle size of 2.5 mm. The applied thickness is regulated by particle size.

Acrylic finishing coats:

- Ceresit CT 60 ready to use paste, grained structure with maximum particle size of 1.5 mm, 2.0 mm or 2.5 mm. The applied thickness is regulated by particle size
- Ceresit CT 63 ready to use paste, ribbed structure with maximum particle size of 3.0 mm. The applied thickness is regulated by particle size
- Ceresit CT 64 ready to use paste, ribbed structure with maximum particle size of 2.0 mm. The applied thickness is regulated by particle size.

Silicate finishing coats:

- Ceresit CT 72 ready to use paste, grained structure with maximum particle size of 1.5 mm or 2.5 mm. The applied thickness is regulated by particle size
- Ceresit CT 73 ready to use paste, ribbed structure with maximum particle size of 2.0 mm or 3.0 mm. The applied thickness is regulated by particle size.

Silicone finishing coats:

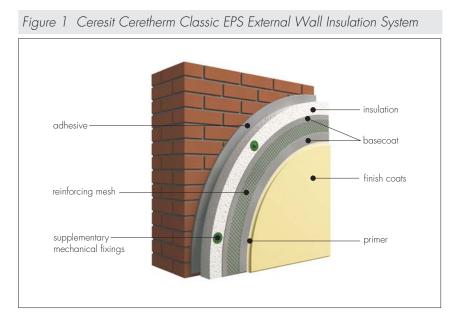
- Ceresit CT 74 ready to use paste, grained structure with maximum particle size of 1.5 mm or 2.5 mm. The applied thickness is regulated by particle size
- Ceresit CT 75 ready to use paste, ribbed structure with maximum particle size of 2.0 mm or 3.0 mm. The applied thickness is regulated by particle size.

Silicate-silicone finishing coats:

- Ceresit CT 174 ready to use paste, grained structure with maximum particle size of 1.5 mm or 2.0 mm. The applied thickness is regulated by particle size
- Ceresit CT 175 ready to use paste, ribbed structure with maximum particle size of 2.0 mm. The applied thickness is regulated by particle size.

Decorative coats

- Spar dash aggregate available in range of sizes and colours
- Ceresit CT 42 Ready to use acrylic coating (optional), which can be used with all mineral and acrylic finishing coats. Available in various colours within Ceresit Colours of Nature product range
- Ceresit CT 44 Ready to use acrylic coating (optional), which can be used with all mineral and acrylic finishing coats. Available in various colours within Ceresit Colours of Nature product range
- Ceresit CT 48 Ready to use silicone coating (optional), which can be used with all mineral, acrylic and silicone based finishing coats. Available in various colours within Ceresit Colours of Nature product range
- Ceresit CT 54 Ready to use silicate paint (optional), which can be used with all mineral, silicate and silicatesilicone finishing coats. Available in various colours within Ceresit Colours of Nature product range.



- 1.2 Ancillary materials also used with the system but outside the scope of this Certificate:
- Range of aluminium, PVC-U or stainless steel profiles, comprising:
 - base profile
 - edge profile
 - corner profile with optional PVC-U nosing
 - render stop profile
 - movement joint
 - expansion joint
- profile connectors and fixings
- fungicidal wash
- sealants silicone or mastic silicone in accordance with BS EN ISO 11600 : 2003
- expansion foam fire-rated polyurethane foam used for filling gaps between insulation boards
- sealers one-component polymer-based water-resistant membranes.

1.3 The insulation boards are primarily bonded to the external surfaces of the wall with a minimum of 40% coverage of adhesive, which is achieved after the boards have been pressed against the wall. When the adhesive has fully set (after 48 hours), supplementary mechanical fixings are applied through the insulation boards. When all boards have been fixed to the wall, the basecoat is applied to their surface to a uniform thickness and the reinforcing mesh immediately embedded and the surface smoothed with a trowel. A further layer of basecoat render is applied over the embedded reinforcing mesh to achieve the required overall thickness. When the basecoat is dry, the primer is applied before the surface is ready for the application of the selected finishes.

2 Manufacture

2.1 Components are manufactured by the Certificate holder or bought in from suppliers, to an agreed specification.

- 2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:
- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of Henkel Polska Spolka z.o.o. has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2008 by PCA (Certificate 335/A/2007 AQAP 2110 : 2006).

3 Delivery and site handling

3.1 The insulation boards are delivered in sealed packs, with the product identification and manufacturer's batch numbers.

3.2 The other components are delivered in the quantities and packaging listed in Table 1. Each package carries the product identification and manufacturer's batch number.

Component	Quantity and package
Ceresit CT 83 adhesive	25 kg bag
Ceresit CT 85 adhesive	25 kg bag
Expanded polystyrene (white and grey) insulation boards	Wrapped in polythene
Supplementary fixings	Boxed by manufacturer
Ceresit CT 85 basecoat	25 kg bag
Ceresit CT 325 reinforcement mesh	Roll, 1.0 m or 1.1 m wide by 50 m length
Ceresit CT 15 primer	10 litre plastic bucket
Ceresit CT 16 primer	5 and 10 litre plastic bucket
Ceresit CT 35 finishing coat (mineral)	25 kg bag
Ceresit CT 136 dash receiver (mineral)	25 kg bag
Ceresit CT 137 finishing coat (mineral)	25 kg bag
Ceresit CT 60 finishing coat (acrylic)	25 kg plastic container
Ceresit CT 63 finishing coat (acrylic)	25 kg plastic container
Ceresit CT 64 finishing coat (acrylic)	25 kg plastic container
Ceresit CT 72 finishing coat (silicate)	25 kg plastic container
Ceresit CT 73 finishing coat (silicate)	25 kg plastic container
Ceresit CT 74 finishing coat (silicone)	25 kg plastic container
Ceresit CT 75 finishing coat (silicone)	25 kg plastic container
Ceresit CT 174 finishing coat (silicate-silicone)	25 kg plastic container
Ceresit CT 175 finishing coat (silicate-silicone)	25 kg plastic container
Ceresit CT 42 decorative coats (acrylic paint)	15 litre plastic container
Ceresit CT 44 decorative coats (acrylic paint)	15 litre plastic container
Ceresit CT 48 decorative coats (silicone paint)	15 litre plastic container
Ceresit CT 54 decorative coats (silicate paint)	15 litre plastic container
Spar dash aggregate	25 kg bag

3.3 The boards must be stored on a firm, clean, level base, off the ground and under cover until required for use. Care must be taken when handling to avoid damage.

3.4 The boards must be protected from prolonged exposure to sunlight, either by storing opened packs under cover or re-covering with opaque polythene sheeting. Care must be taken to avoid contact with solvents or materials containing volatile organic components. The boards must not be exposed to open flame or other ignition sources.

3.5 The adhesive, basecoat and topcoats and all cementitious materials must be stored in dry conditions within 5°C and 30°C, off the ground and protected from moisture. Contaminated material must be discarded.

3.6 The primer should be stored in a safe area, under cover, and protected from excessive heat and frost at all times.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on the Ceresit Ceretherm Classic EPS External Wall Insulation System.

Design Considerations

4 General

4.1 Ceresit Ceretherm Classic EPS External Wall Insulation System, when installed in accordance with this Certificate, is effective in reducing the thermal transmittance (U value) of external masonry walls of new and existing buildings. It is essential that the detailing techniques specified in this Certificate are carried out to a high standard if the ingress of water into the insulation is to be avoided and the full thermal benefit obtained from treatment with the system. Only details specified by the Certificate holder should be used.

4.2 For improved thermal/carbon-emissions performance, the designer should consider additional/alternative fabric and/or services measures.

4.3 The system is for application to the outside of external walls of masonry, or dense or no-fines concrete construction, on new or existing domestic and non-domestic buildings (with or without existing render) up to 18 metres in height. Prior to installation of the system, wall surfaces should comply with section 14 of this Certificate.

4.4 New buildings subject to national Building Regulations should be constructed in accordance with the relevant recommendations of:

- BS EN 1996-2 : 2006, in that the designer should select a construction appropriate to the local wind-driven rain index, paying due regard to the design detailing, workmanship and materials to be used
- BS 8000-3 : 2001.

4.5 Other new buildings, not subject to regulatory requirements should also be built in accordance with the Standards identified in section 4.4.

4.6 The system will improve the weather resistance of a wall and provide a decorative finish. However, it should only be installed where there are no signs of dampness on the inner surface of the wall other than those caused solely by condensation.

4.7 The effect of the installation of the insulation system on the acoustic performance of a construction is outside the scope of this Certificate.

4.8 The fixing of rainwater goods, satellite dishes, clothes lines, hanging baskets and similar items is outside the scope of this Certificate.

4.9 External plumbing should be removed before installation and alterations made to underground drainage, where appropriate, to accommodate repositioning of the plumbing to the finished face of the system.

4.10 It is essential that this system is installed and maintained in accordance with the conditions set out in this Certificate.

5 Practicability of installation

The system should only be installed by specialised contractors who have successfully undergone training and registration by the Certificate holder (see section 14).

Note: The BBA operates a UKAS Accredited Approved Installer Scheme for external wall insulation; details of approved installer companies are included on the BBA's website (www.bbacerts.co.uk).

6 Thermal performance

6.1 Calculations of thermal transmittance (U value) should be carried out in accordance with BS EN ISO 6946 : 2007 and BRE Report BR 443 : 2006, using the Declared thermal conductivities values (λ_p) of the insulations given in Table 2.

Table 2 Declared thermal conductivities values (λ_{D}) and available thicknesses

Insulation types	Thickness (mm)	Thermal conductivity (W·m ⁻¹ ·K ⁻¹)
EPS 70 white 038		0.038
EPS 70 grey 031	50 to 250	0.031
EPS 70 grey 030		0.030

6.2 The U value of a completed wall will depend on the insulation type and thickness, the type and number of fixings, and the insulating value of the substrate masonry and its internal finish. Calculated U values for sample construction in accordance with the national Building Regulations are given in Table 3, and are based on the thermal conductivities given in Table 2.

U value ^[4]	Thickness of Insulation (mm)						
$(W \cdot m^{-2} \cdot K^{-1})$	215 mm br	215 mm brickwork, $\lambda = 0.56 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$			200 mm dense blockwork, $\lambda = 1.75 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$		
	EPS 70 white 038	EPS 70 grey 031	EPS 70 grey 030	EPS 70 white 038	EPS 70 grey 031	EPS 70 grey 030	
0.18	210	170	170	220	180	170	
0.19	200	160	160	210	170	160	
0.25	140	120	110	150	120	120	
0.26	140	110	110	140	120	120	
0.28	120	100	100	130	110	110	
0.30	110	90	90	120	100	100	
0.35	90	80	80	100	90	80	

Table 3 Insulation thickness required to achieve design U values^{[1](2](3)} given in the national Building Regulations

(1) Wall construction inclusive of 13 mm plaster ($\lambda = 0.57 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$), brickwork (protected) with 17.1% mortar or dense blockwork with 6.7% mortar ($\lambda = 0.88 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$). Declared thermal conductivity of insulation values (λ_D) is as shown in Table 2. An adhesive layer, 5 mm thick with $\lambda = 0.43 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$ covering 40% of the area is also included, and a board emissivity of 0.9, together with an external render thickness of 5 mm with $\lambda = 1 \text{ W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$.

(2) Calculations based on a bonded system that included 4.6 galvanized steel fixings per square metre with a point thermal transmittance X_p = 0.004 W·K⁻¹) per steel pin. Use of other types of fixings should be calculated in accordance with BS EN ISO 6946 : 2007. A gap correction (ΔU") of zero is assumed.
(3) Based upon an incremental insulation thickness of 10 mm.

When applying the maximum available insulation thickness, these walls can achieve U values from 0.13 to 0.16 W·m⁻²·K⁻¹ depending on insulation type and wall type.

6.3 The system can contribute to maintaining continuity of thermal insulation at junctions between elements and openings. For Accredited Construction Details, the corresponding ψ -values (Psi) in BRE Information Paper IP 1/06, Table 3, may be used in carbon emission calculations in Scotland and Northern Ireland. Detailed guidance for other junctions and on limiting heat loss by air infiltration can be found in:

England and Wales — Approved Documents to Part L and, for new thermal elements to existing buildings, Accredited Construction Details (version 1.0). See also SAP 2009 Appendix K and the *iSBEM User Manual* for new-build **Scotland** — Accredited Construction Details (Scotland)

Northern Ireland – Accredited Construction Details (version 1. 0).

7 Strength and stability

General

7.1 When installed on suitable walls, the system can adequately transfer to the wall the self-weight and negative (suction) and positive (pressure) wind loads normally experienced in the United Kingdom.

7.2 Positive wind load is transferred to the substrate wall directly via bearing and compression of the render and insulation.

7.3 Negative wind pressure is resisted by the bond between each component. The insulation boards are retained by the adhesive and supplementary fixings.

7.4 The wind loads on the wall should be calculated in accordance with BS EN 1991-1-4 : 2005. Special consideration should be given to locations with high wind-load pressure coefficients, as additional fixings may be necessary. In accordance with BS EN 1990 : 2002, it is recommended that a load factor of 1.5 is used to determine the ultimate wind load to be resisted by the system.

7.5 Assessment of structural performance for individual installations should be carried out by a suitably qualified and experienced individual to confirm that:

- the substrate wall has adequate strength to resist the additional loads that may be applied as a result of installing the system, ignoring any positive contribution that may occur from the system
- the proposed system (with associated supplementary fixing layout) provides adequate resistance to negative wind loads
- an appropriate number of site-specific pull-off (bond strength) tests have been conducted on the substrate of the building to determine the minimum resistance to failure of the bond strength.

7.6 The bond strength between the adhesive and the substrate should be determined on site and taken as the mean of the five results divided by a safety factor of nine and multiplied by the minimum bond area.

7.7 The minimal admissible calculated bonded surface area (S) for the system is $40\%^{(1)}$, in accordance with ETAG 004 : 2013.

(1) This bonded area should be increased if the bond strength between the adhesive and the substrate is less than the ultimate wind load.

7.8 The initial adhesive bond between the insulation and the substrate will have a minimum failure resistance of \geq 30 KN·m⁻². For calculating the design resistance, a minimum bonded area should be considered and a safety factor of nine applied.

7.9 The number of supplementary fixings, and the span between them, should be determined by the system designer. The mechanical fixings, which must be covered by an appropriate ETA, will initially transfer the weight of the system to the substrate wall. The fixing must be selected to give adequate support to the weight of the system at the minimum spacing.

Impact resistance

7.10 Hard body impact tests were carried out in accordance with ETAG 004 : 2013. The system is suitable for the Use Categories listed in Table 4 of this Certificate.

Table 4 Ceresit Ceretherm Classic EPS External Wall Insulation System impact resistance		
	Use Category ⁽¹⁾	
Rendering system: Ceresit CT 85 (basecoat) + finishing coats indicated below	Ceresit CT 325 Single-layer mesh (see section 1.1 – Reinforcement)	
Ceresit CT 35, Ceresit CT 136, Ceresit CT 137 (mineral finishing coats)	Category III	
Ceresit CT 60, Ceresit CT 63, Ceresit CT 64 (acrylic finishing coats)	Category II	
Ceresit CT 72, Ceresit CT 73 (silicate finishing coats)	Category II	
Ceresit CT 74, Ceresit CT 75 (silicone finishing coats)	Category II	
Ceresit CT 174, Ceresit CT 175 (silicate-silicone finishing coats)	Category II	

(1) Use Categories are defined in ETAG 004 : 2013 as:

 Category I — a zone readily accessible at ground level to the public and vulnerable to hard body impacts but not subjected to abnormally rough use

Category II – a zone liable to impacts from thrown or kicked objects, but in public locations where the height of the system will limit the size of the impact; or at lower levels where access to the building is primarily to those with some incentive to exercise care

• Category III — a zone not likely to be damaged by normal impacts caused by people or by thrown or kicked objects.

8 Behaviour in relation to fire

🐲 8.1 The reaction to fire classification is class B-s1, d0 in accordance with BS EN 13501-1 : 2007.

22 8.2 The fire classification applies to the full range of thicknesses covered by this Certificate.

8.3 The system is restricted for use in buildings up to 18 metres in height.

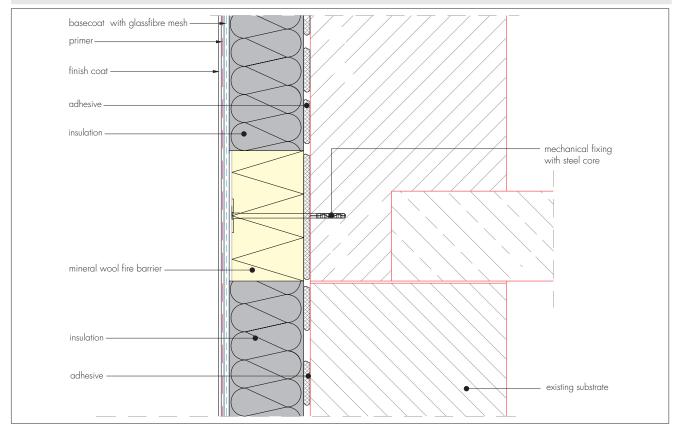
8.4 For houses in Scotland, and for all buildings in England and Wales and Northern Ireland, the system is considered suitable for use on, or at any distance from, the boundary.

8.5 For flats and maisonettes and non-domestic building in Scotland, the system is suitable only for use more building in Scotland, the system is suitable only for use more than one metre from the boundary.

8.6 The system is not classified as 'non-combustible' therefore, calculations for unprotected areas may apply dependent on the fire resistance characteristics of the wall.

8.7 For application to second storey walls and above, it is recommended that the designer considers at least one stainless steel fixing per square metre and fire barriers in line with compartment walls and floors as advised in BRE Report BR 135 : 2013 (see Figure 2 of this Certificate).

Figure 2 Fire barrier details



9 Proximity of flues and appliances

When the system is installed in close proximity to certain flue pipes, the relevant provisions of the national Building Regulations should be met:

England and Wales – Approved Document J

Scotland – Mandatory Standard 3.19, clause 3.19.4^{[1][2]}

- (1) Technical Handbook (Domestic).
- (2) Technical Handbook (Non-Domestic).
- Northern Ireland Technical Booklet L

10 Water resistance

10.1 The system will provide a degree of protection against water ingress. However, care should be taken to ensure that walls are adequately watertight prior to application of the system. The system must only be installed where there is no sign of dampness on the inner surface of the substrate other than that caused solely by condensation.

10.2 Designers and installers should take particular care in detailing around openings, penetrations and movement joints to minimise the risk of water ingress.

10.3 The guidance given in BRE Report BR 262 : 2002 should be followed in connection with the watertightness of solid wall constructions. The designer should select a construction appropriate to the local wind-driven index, paying due regard to the design detailing, workmanship and materials to be used.

10.4 At the top of walls, the system should be protected by an adequate overhang or other detail designed for use with this type of system (see section 16).

11 Risk of condensation

 $rac{T}{2}$ 11.1 Designers must ensure that an appropriate condensation risk analysis has been carried out for all parts of the construction, including openings and penetrations at junctions between the insulation system and windows, to minimise the risk of condensation. The recommendations of BS 5250 : 2011 should be followed.

Surface condensation



投 11.2 Walls will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed 0.7 W·m⁻²·K⁻¹ at any point and the junctions with other elements and openings comply with section 6.3 of this Certificate.

11.3 Walls will adequately limit the risk of surface condensation when the thermal transmittance (U value) does phot exceed 1.2 W·m⁻²·K⁻¹ at any point. Guidance may be obtained from BS 5250 : 2011, section 4 and Annex G, and BRE Report BR 262 : 2002.

Interstitial condensation



11.4 Walls incorporating the system will adequately limit the risk of interstitial condensation when they are designed and constructed in accordance with BS 5250 : 2011, section 4 and Annexes D and G.

11.5 The water vapour resistance (μ) factor (for the insulation boards) and equivalent air layer thickness (s_{d}) (for the render systems) is shown in Table 5 of this Certificate.

Table 5 Water vapour resistance factor and equivalent air layer thickness

	<i>s</i> _d (m)	(µ)
Expanded polystyrene – insulation thickness 50 mm to 250 mm (white and grey EPS 70)	-	20 - 40(1)
Rendering system ^[2] : Ceresit CT 85 basecoat ⁽³⁾ plus, as appropriate, primer + finish coat (specific particle size) + decorative coat, as indicated below		
Ceresit CT 16 + Ceresit CT 35 (particle size 3.5 mm)	0.23	-
Ceresit CT 136 (excluding spar dash)	0.23	-
Ceresit CT 16 + Ceresit CT 137 (particle size 2.5 mm)	0.17	-
Ceresit CT 16 + Ceresit CT 60 (particle size 2.5 mm)	0.32	-
Ceresit CT 16 + Ceresit CT 60 (particle size 1.5 mm)	0.41	-
Ceresit CT 16 + Ceresit CT 63 (particle size 3.0 mm) + Ceresit CT 44	0.43	-
Ceresit CT 16 + Ceresit CT 64 (particle size 2.0 mm)	0.26	-
Ceresit CT 15 + Ceresit CT 72 (particle size 2.5 mm)	0.15	-
Ceresit CT 15 + Ceresit CT 73 (particle size 3.0 mm)	0.16	_
Ceresit CT 16 + Ceresit CT 74 (particle size 1.5 mm)	0.26	_
Ceresit CT 16 + Ceresit CT 74 (particle size 2.5 mm)	0.28	_
Ceresit CT 16 + Ceresit CT 75 (particle size 3.0 mm)	0.34	_
Ceresit CT 16 + Ceresit CT 174 (particle size 2.0 mm)	0.19	_
Ceresit CT 16 + Ceresit CT 175 (particle size 2.0 mm)	0.20	_
Ceresit CT 16 + Ceresit CT 175 (particle size 2.0 mm) + Ceresit CT 54	0.21	_
Ceresit CT 16 + Ceresit CT 175 (particle size 2.0 mm) + Ceresit CT 48	0.29	-
Ceresit CT 16 + Ceresit CT 175 (particle size 2.0 mm) + Ceresit CT 44	0.37	-
Rendering system ⁽⁴⁾ : Ceresit CT 85 basecoat ⁽³⁾ plus decorative coat ⁽⁵⁾ , as indicated below		
Ceresit CT 42 (acrylic paint)	0.14	-
Ceresit CT 44 (acrylic paint)	0.17	_
Ceresit CT 48 (silicone paint)	0.09	-
Ceresit CT 54 (silicate paint)	0.08	_

(1) It is recommended that the lower figure is used when assessing the interstitial condensation risk.

Comprising basecoat, reinforcing mesh, key coat and finish coat (minimum thickness 4.5 mm, which is based on particle size of 1.5 mm, and maximum thickness 7.5 mm, which is based on particle size of 3.5 mm).

(3) Applied to a thickness of between 3.0 mm to 4.0 mm.

(4) Comprising basecoat and decorative coat (acrylic, silicone and silicate paints).

(5) Results based on 2 coats of decorative paint finish, with a nominal thickness of 80 to 120 microns.

12 Maintenance and repair



12.1 Regular checks should be made on the installed system, including:

- visual inspection of the render for signs of damage. Cracks in the render exceeding 0.2 mm must be repaired
- examination of the sealant around openings and service entry points
- visual inspection of architectural details designed to shed water to confirm that they are performing properly
- visual inspection to ensure that water is not leaking from external downpipes or gutters; such leakage could penetrate the rendering
- necessary repairs effected immediately and the sealant joints at window and door frames replaced at regular intervals
- maintenance schedules, which should include the replacement and resealing of joints, for example between the insulation system and window and door frame.

12.2 Damaged areas must be repaired using the appropriate components and procedures detailed in the Certificate holder's installation instructions and in accordance with BS EN 13914-1 : 2005.

13 Durability



🐲 13.1 The system will have a service life of not less than 30-years provided any damage to the surface finish is repaired immediately and regular maintenance is undertaken, as described in Section 12.

13.2 Any render containing cement may be subject to lime bloom. The occurrence of this may be reduced by avoiding application in adverse weather conditions. The effect is transient and less noticeable on lighter colours.

13.3 The render may become discoloured with time, the rate depending on the initial colour, the degree of exposure and atmospheric pollution, as well as the design and detailing of the wall. In common with traditional renders, discoloration by algae and lichens may occur in wet areas. The appearance may be restored by a suitable power wash or, if required, by over coating.

13.4 To maintain a high quality aesthetic appearance, it may be necessary to periodically overcoat the building using a suitable masonry coating (ie one covered by a valid BBA Certificate for this purpose). Care should be taken not to adversely affect the water vapour transmission or fire characteristics of the system. The advice of the Certificate holder should be sought as to the suitability of a particular product.

Installation

14 Site survey and preliminary work

14.1 A pre-installation survey of the property must be carried out to determine suitability for treatment and the need for any necessary repairs to the building structure before application of the system. A specification is prepared for each elevation of the building indicating:

- the position of beads
- detailing around windows, doors and at eaves
- damp-proof course (dpc) level
- exact position of expansion joints, if required
- areas where flexible sealants must be used
- any alterations to external plumbing •
- the position of fire barriers.

14.2 The survey should include tests conducted on the walls of the building by the Certificate holder or their approved installers to determine the pull-out resistance of the proposed supplementary mechanical fixings. An assessment and recommendation is made on the type and number of fixings required to withstand the building's expected wind loading based on calculations using the test data and pull-out resistance (see section 7).

14.3 All modifications, such as provision for fire barriers (see section 8) and necessary repairs to the building structure, must be completed before installation of the system commences.

14.4 Surfaces should be sound, clean and free from loose material. The flatness of surfaces must be checked; this may be achieved using a straight-edge tool spanning the storey height. Any excessive irregularities, ie greater than 20 mm, must be made good prior to installation, to ensure that the insulation boards are installed with a smooth, in-plane finished surface.

14.5 Where surfaces are covered with an existing rendering, it is essential that the bond between the background and the render is adequate. All loose areas should be hacked off and reinstated.

14.6 On existing buildings, purpose-made sills must be fitted to extend beyond the finished face of the system. New buildings should incorporate suitably deep sills.

14.7 Internal wet work, eg screeding or plastering, should be completed and allowed to dry prior to the application of the system.

15 Approved Installers

Application of the system, within the context of this Certificate, must be carried out by installers approved by the Certificate holder. A Certificate holder approved installer is a company:

- employing operatives who have been trained and approved by the Certificate holder to install the system and which has operatives who, upon completion of their training, have been issued with an appropriate identification card by the Certificate holder
- which has undertaken to comply with the Certificate holder's application procedure, containing the requirement for each application team to include at least one member operative trained by the Certificate holder
- subject to at least one inspection per annum by the Certificate holder to ensure suitable site practices are being employed. This may include unannounced site inspections.

16 Procedure

General

16.1 Installation of the system must be carried out in accordance with the Certificate holder's current installation instructions.

16.2 Weather conditions should be monitored to ensure correct application and curing conditions. Application of coating materials must not be carried out at temperatures below 5°C or above 30°C, nor if exposure to frost is likely, and the coating must be protected from rapid drying. Installation should not take place during rainfall or if rain is anticipated. In addition, cementitious-based renders must not be applied if the temperature will fall below 0°C within 72 hours of completion.

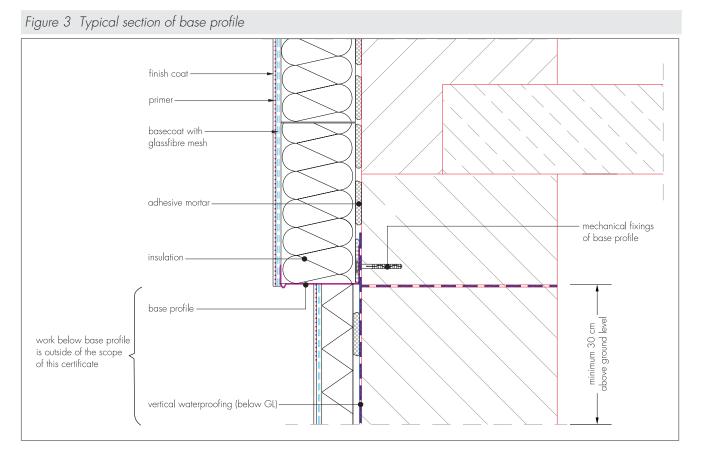
16.3 The planarity of the substrate must be checked, and any protrusions exceeding 10 mm removed.

16.4 The primers should always be used, and diluted if required (see section 1).

16.5 All rendering should be in accordance with the relevant recommendations of BS EN 13914-1 : 2005.

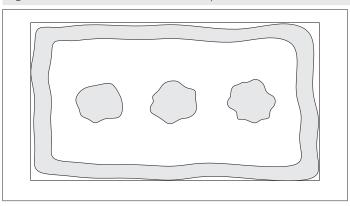
Positioning and securing insulation boards

16.6 The base profile is secured to the external wall above the dpc using the approved profile fixings at approximately 300 mm centres (see Figure 3). Base rail connectors are inserted at all rail joints. Extension profiles are fixed to the front lip of the base rail or stop end channel where appropriate.

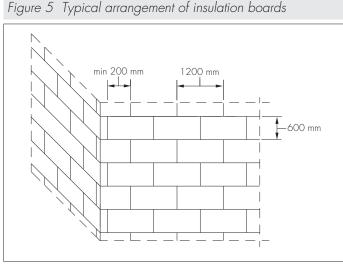


16.7 The adhesive is prepared with the required amount of water (see section 1), and mixed with a paddle mixer until the desired consistency is achieved. After allowing the adhesive to rest for 2 minutes, it is stirred again. The adhesive is applied in a continuous line around the perimeter of the board with three additional dabs of adhesive distributed uniformly over the remaining surface (see Figure 4). The amount of adhesive applied should cover at least 40% of the board after the boards have been pressed against the wall. Alternatively, it can be applied over the entire face of the insulation board using a notched trowel.

Figure 4 Insulation boards adhesive pattern



16.8 The first run of insulation boards are placed on the base profile with adhesive applied. The boards must be pressed firmly against the wall and butted tightly together and aligned to achieve a level finish. Subsequent rows of boards are positioned so that the vertical board joints are staggered and overlapped at the building corners and so that the board joints do not occur within 200 mm of the corners of openings (see Figure 5). Joints between boards greater than 2 mm should be filled with slivers of insulation board or low density polyurethane foam. Gaps greater than 10 mm should be closed by repositioning or, where appropriate, by cutting boards to fit. Any high spots or irregularities are removed by lightly planing with a rasp over the whole surface. Alignment should be checked as work proceeds.



16.9 After the adhesive has fully set (after 48 hours), supplementary mechanical fixings are applied through the insulation board into the substrate wall as described in section 16.10. The number of fixings would be increased as required (such as in corner zones of the building), depending on the location of the building, wind load calculation and the installation height. Details of supplementary mechanical fixings (including their layout on the insulation boards) are based on pull-out test results, substrate type and wind loading data.

16.10 Holes are drilled through the insulation into the substrate wall to the required depth, one fixing in the centre of the insulation board and one on either side of this fixing, in a horizontal line. For a typical installation, after allowing for extra fixings in the end zones of the building, the average number of supplementary mechanical fixings is equal to 4.6 fixings per square metre for an installation height up to 15 metres. Around openings, additional fixings should be installed as determined by the system designer. The mechanical fixings are inserted and tapped firmly into place, securing the boards to the substrate.

16.11 To fit around details such as doors and windows, insulation boards may be cut with a sharp knife or a fine-tooth saw. If required, purpose-made window sills are fitted, which are designed to prevent water ingress and incorporate drips to shed water clear of the system.

16.12 Installation continues until the whole wall is completely covered including, where appropriate, the building soffits and eaves.

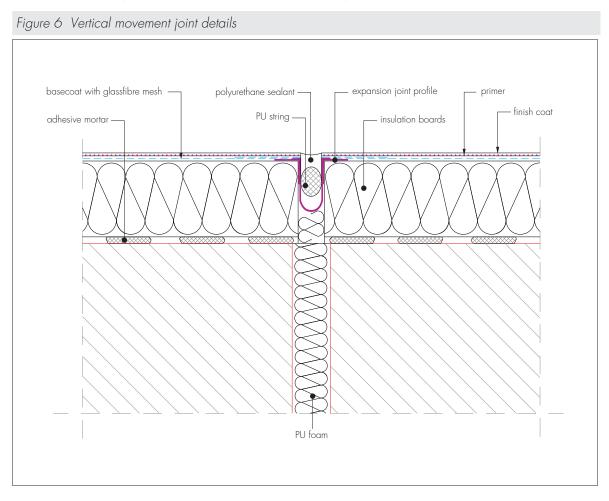
16.13 Window and door reveals should be insulated to minimise the effects of cold bridging. Where clearance is limited, strips of approved insulation should be installed to suit available margins and details.

16.14 Prior to the application of the render system, a bead of joint sealant is gun-applied at window and door frames, overhanging eaves, gas and electric meter boxes, and wall vents, or where the render abuts any other building material or surface.

16.15 All corners are fixed with mesh angles installed with adhesive mortar. Where appropriate, application specific profiles are installed, to allow the rainwater to drain away.

Movement joints

16.16 Generally, movement joints are not required in the system but, if an expansion joint is already incorporated in the substrate, a movement joint must be provided in the insulation system (see Figure 6).



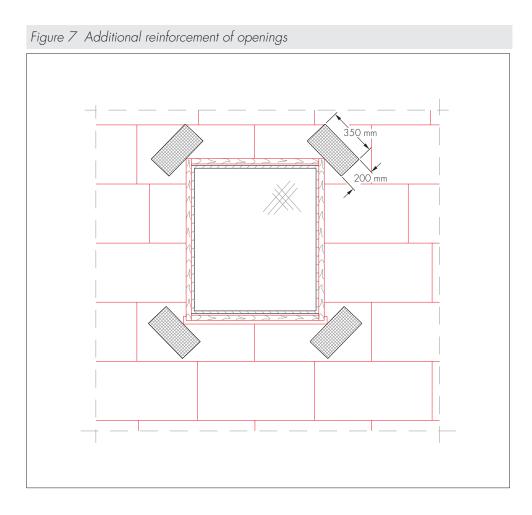
Application of basecoat and reinforcement mesh

16.17 The basecoat is prepared with the required amount of water (see section 1) then applied over the insulation boards using a stainless steel trowel, and floated with a Darby float to an approximate thickness of 3 mm. The reinforcement mesh (with its concave surface to the wall) is immediately embedded into the basecoat by trowelling from the centre to the edge and an additional light coat of basecoat is applied (whilst the first coat is still wet) to ensure the mesh is free of wrinkles. Further basecoat is then applied as required, to ensure the mesh is completely covered and the required minimum thickness of basecoat is achieved whilst ensuring that the mesh is placed in the top one third of basecoat.

16.18 The basecoat is applied progressively, working in one-metre sections in a vertical or horizontal direction.

16.19 Overlapping at all mesh joints should not be less than 100 mm.

16.20 In all cases, additional pieces of reinforcing mesh (approximate size 350 mm by 200 mm) should be used diagonally at the corners of openings, as shown in Figure 7. For areas requiring extra resistance to impact, two mesh layers should be used and applied in two stages.



16.21 Once the whole wall is completed, the basecoat (with mesh embedded) is left to dry for at least 2 days before applying a second coat. The drying time will depend upon the conditions, but an additional 24 hours should elapse before primer and finishing coats are applied. The overall thickness of the reinforced basecoat must be greater than 3 mm.

Primer

16.22 The primer coat is roller-applied, or applied with long-hair brushes, after the basecoat has dried, first making sure it is free from any irregularities (trowel-marks, exposed mesh, etc). It is recommended that the colour of the primer corresponds to the colour of the finish coat.

Finishing

16.23 Stop beads are positioned vertically, eg at party wall positions where the adjoining house does not require treatment.

16.24 The basecoat and the primer should be thoroughly dry before application of the finish coat. The drying time will depend upon the conditions, but at least 48 hours should elapse before applying the finish coats.

16.25 The render finishes are applied to the required thicknesses (see section 1), using a stainless steel trowel and finished with a plastic trowel to create a textured finish. The drying time is dependent on conditions, but will typically be 24 hours in accordance with the Certificate holder's instructions.

16.26 Continuous surfaces must be completed without a break, eg working to a wet edge. Care should be taken to prevent the basecoats and finish coats from either drying too rapidly or freezing.

16.27 At the top of walls, the system should be protected by an adequate overhang (see Figure 8) or by an adequately sealed purpose-made flashing. Care should be taken in the detailing of the system around openings and projections (see Figures 9, 10, 11 and 12).

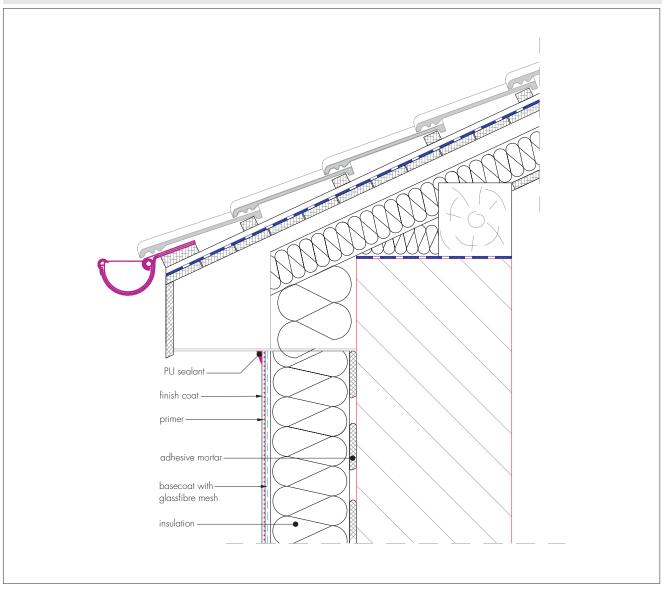
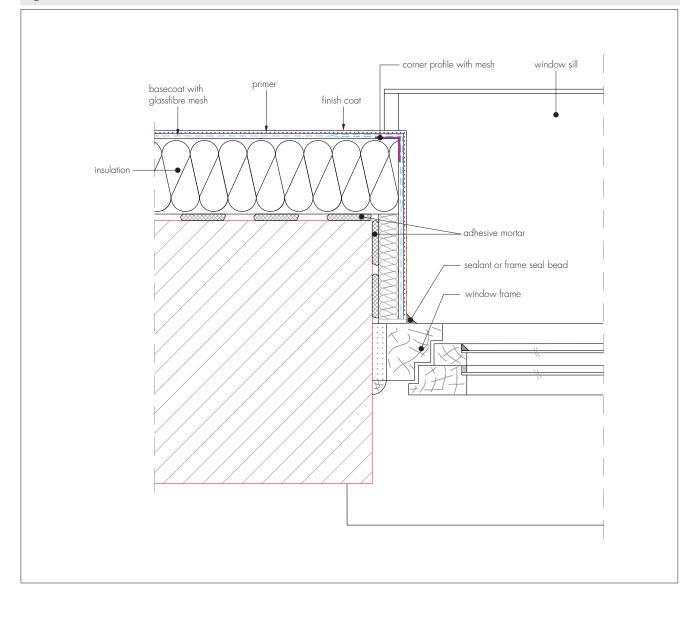
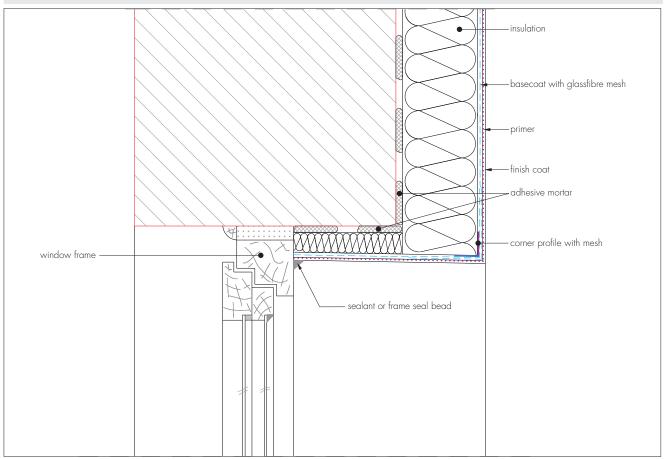
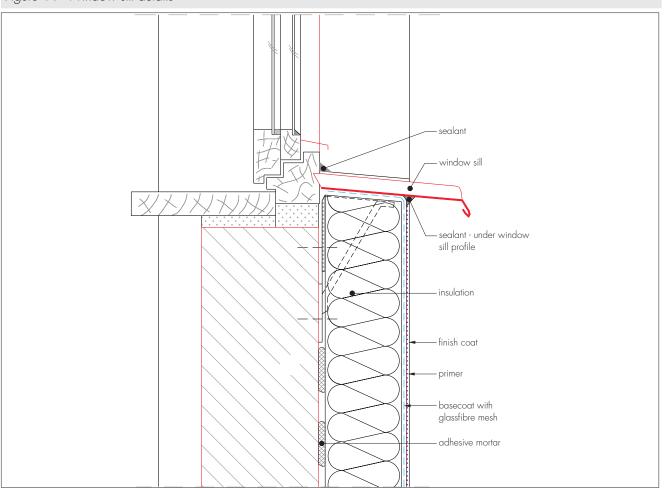


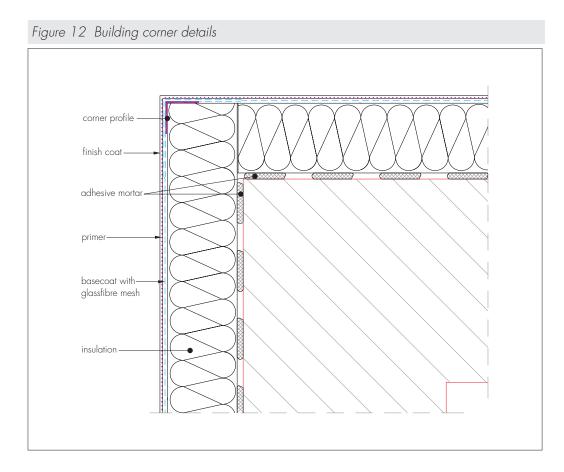
Figure 9 Insulated window reveal details











16.28 On completion of the installation, external fittings, eg rainwater goods, are securely fixed to timber grounds or extended fixings that have been built into the system during installation.

Technical Investigations

17 Investigations

17.1 The system was examined and assessed by an independent laboratory to determine:

- fire performance
- bond strength
- hygrothermal performance
- resistance to frost
- resistance to impact
- water vapour permeability.

17.2 An examination was made of data relating to:

- reaction to fire
- thermal conductivity
- the risk of interstitial condensation.
- 17.3 The practicability of installation and the effectiveness of detailing techniques were examined.

17.4 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of materials used.

Bibliography

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BS 8000-3 : 2001 Workmanship on building sites - Code of practice for masonry

BS EN 1990 : 2002 Eurocode — Basis of structural design

BS EN 1991-1-4 : 2005 Eurocode 1 : Actions on structures – General actions – Wind actions

BS EN 1996-2 : 2006 Eurocode 6 — Design of masonry structures — Design considerations, selection of materials and execution of masonry

BS EN 13163 : 2012 Thermal insulation products for buildings — Factory made products of expanded polystyrene (EPS) — Specification

BS EN 13501-1 : 2007 Fire classification of construction products and building elements —Classification using test data from reaction to fire tests

BS EN 13914-1 : 2005 Design, preparation and application of external rendering and internal plastering — External rendering

- BS EN ISO 6946 : 2007 Building components and building elements Thermal resistance and thermal transmittance Calculation method
- BS EN ISO 9001 : 2008 Quality management systems Requirements
- BS EN ISO 11600 : 2003 Building construction Jointing products Classification and requirements for sealants
- BS EN ISO 11925-2 : 2010 Reaction to fire tests Ignitability of products subjected to direct impingement of flame — Single-flame source test
- BRE Information Paper IP 1/06 Assessing the effects of thermal bridging at junctions and around openings
- BRE Report (BR 135 : 2013) Fire performance of external thermal insulation for walls of multistorey buildings

BRE Report (BR 262 : 2002) Thermal insulation : avoiding risk

BRE Report (BR 443 : 2006) Conventions for U-value calculations

ETAG 004 : 2013 Guideline for European Technical Approval of Plastic Anchors for fixing of External Thermal Composite Systems with Rendering

18 Conditions

18.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

18.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

18.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

18.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

18.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

18.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/ system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.

British Board of Agrément		tel: 01923 665300
Bucknalls Lane		fax: 01923 665301
Watford		e-mail: mail@bba.star.co.uk
Herts WD25 9BA	©2014	website: www.bbacerts.co.uk